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| <b>PRODUCT</b>        | <b>18020</b>                                                                                                                                                                                                                                                                                                                                 |
| <b>GLUE GUNS</b>      | simHM18 HD 600 W                                                                                                                                                                                                                                                                                                                             |
| <b>USE</b>            | Paper, cardboard and other porous materials.                                                                                                                                                                                                                                                                                                 |
| <b>PROPERTIES</b>     | Adhesive with low viscosity and short open time, it is optimal for packaging applications but can also be used to bond many different substrates like wood, fabrics, glass, ceramics and certain plastics.                                                                                                                                   |
| <b>DESCRIPTION</b>    | <p><b>Basis:</b> EVA &amp; synthetic resins</p> <p><b>Composition:</b> Non-hazardous according to Directive 1999/45/CE</p> <p><b>Color:</b> Amber / Brown</p> <p><b>Diameter:</b> Ø 17,9 ± 0,40 mm</p> <p><b>Long:</b> 300 mm ± 5 mm</p>                                                                                                     |
| <b>TECHNICAL DATA</b> | <p><b>Viscosity (180 °C):</b> 4.000 ± 1.200 CP</p> <p><b>Softening time:</b> 102 ± 6 °C</p> <p><b>Aplication temp:</b> 170 °C - 210 °C</p> <p><b>Open time:</b> 15" - 20" (short)</p> <p><b>Bond time:</b> 10" - 12"</p>                                                                                                                     |
| <b>PACKAGING</b>      | <p>Box 10 kg</p> <p>Pallet 600 kg</p>                                                                                                                                                                                                                                                                                                        |
| <b>INFORMATION</b>    | All components of this product comply with the requirements of Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food, and are approved for use in adhesives for indirect food contact by the Food & Drug Administration (Code of Federal Regulations, Title 21, Section 175.105 "Adhesives"). |
| REVIEW 5 / 5 / 2014   |                                                                                                                                                                                                                                                                                                                                              |

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